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ABSTRACT OF THE DISCLOSURE

A manufacturing system for printed wiring board of this invention divides printed wiring boards scheduled to be manufactured to non-fraction and fraction depending on a content of an order remainder list. The printed wiring boards divided to the non-fraction are panelized according to the same shape while the printed wiring boards divided to the fraction are grouped corresponding to manufacturing condition thereof. Then, each group of the printed wiring boards are panelized (pairing) according to different shape in a predetermined manufacturing block. Consequently, generation of incidental product or waste of material can be prevented.